High static differential pressure gauge with electrical contact

Model : P631, P632, P633, P634, P635 Series

Service intended

P631 to P635 series are designed to measure differential pressure from 5kPa to 1.5MPa at static pressure up to 25MPa and have electrical contact. P631 to P635 are designed to control alarm for differential pressure, providing right time to replace air and sludge filter during the process.

Nominal diameter

100 and 150mm

Accuracy

 $\pm 1.0\%$ of full scale $\pm 1.5\%$ of full scale

Scale range (MPa, kPa, bar) 0 ~ 5 to 0 ~ 50kPa and 0 ~ 0.1 to 0 ~ 1.5MPa

Static pressure 25MPa

Working temperature Ambient : -20 ~ 65°C Fluid : -20 ~ 80°C

Degree of protection

IP56

Standard features

Pressure connection Stainless Steel (316SS)

Element

Bellows Stainless Steel (316LSS)

Case & bezel ring Stainless Steel (304SS) Bayonet Type

Dial

White Aluminium with Black Graduations

Conduit connection M20x1.5P Window Polycarbonate

Pointer Aluminium alloy, Black painted

Process connection

1/4", NPT(F) 1/2", NPT(F) at 3-Way Manifold valve and 5-Way Manifold valve

Standard accessories

 Mounting Bracket for 2" Pipe Mounting Silver gray Finished Steel

Optional

Remote Seal

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- Mounting Bracket with 316SS for 2" Pipe Mounting.
- 3-Way Manifold valve (316SS)
- 5-Way Manifold valve (316SS)
- 3-Way Manifold valve (MONEL)
- 5-Way Manifold valve (MONEL)



Base model

P631: High alarm contact diff, pressure gauge P632: High and Low alarm contact diff, pressure gauge P633: Low alarm contact diff, pressure gauge P634: High and H/High alarm contact diff, pressure gauge <u>P635</u>: Low and L/Low alarm contact diff, pressure gauge

Nominal diameter

- 4 : 100mm
- 6 : 150mm

Mounting type (Refer to mounting type & dimension)

D : Bottom Connection, Mounting Bracket for 2"pipe

Accuracy

$3:\pm1.0\%$ of Full Scale.

4 : $\pm 1.5\%$ of Full Scale.

Process connection

C : 1/4" NPT(F)

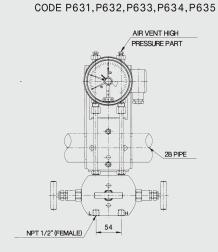
E: 1/2" NPT(F) (Only at 3-way & 5-way manifold valve)

Mounting bracket type

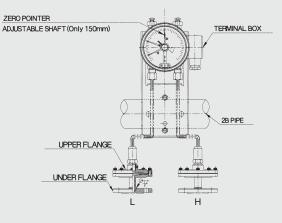
D : Standard Bracket

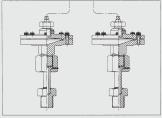
E: 304SS Mounting Bracket F : 316SS Mounting Bracket W: Wall Mounting Bracket (316SS) Unit H : bar I:MPa J : kPa S:mbar Range 041:0~0.1MPa 042:0~0.2MPa 043:0~0.3MPa 044:0~0.4MPa 045 : 0~0.6MPa 047:0~1MPa 050 : 0~1.5MPa 066 : 0~5kPa, Not available with Remote Seal type 070 : 0~10kPa, Not available with Remote Seal type 119: 0~30kPa, Not available with Remote Seal type 123:0~50kPa **Dial color** 3:2 Colors Options 0 : Standard (Mounting Bracket for 2" Pipe) 1 : Accessories (3-way & 5-way manifold valve) 4 : 1/2" or 3/4" NPT(F) Conduit Connection Sample P635 6 D 4 Е D 047 3 1 П model number

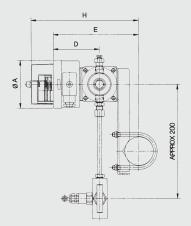
P631 to P635 : Type of mounting

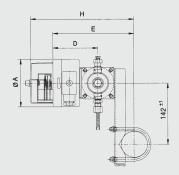


CODE P631, P632, P633, P634, P635 (Remote seal)









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Dimer	nsions	(mm)

DIAL SIZE	А	D	E	Н
100	101.3	98	158.5	193
150	168.5	108	168.5	203

Snap - action contacts

General

Electromechanical limit switches in pointer type measuring instruments are auxiliary current switches

which open or close electrical circuits at set limit values by means of a contact arm which is moved by the actual value pointer.

The snap action contact is a mechanical contact for switching capacities up to 30W 50VA max.

Contact making will be delayed and or advanced in relation to the movement of the actual value pointer.

To closed the circuit, the contact pin of the movable contact arm is attracted in a jump by the permanent magnet fastened to the supporting arm shortly before the set value has been reached.

Due to the retention force of the magnet, snap action contacts are more resistant against shock and vibration.

The switching safety is increased by the increased contact pressure.

When the citcuit is opened, the magnet keeps the contact arm in its place until the restoring force of the measuring element exceeds the magnetic force, and the contact opens in a jump.

Specifications

Maximum contact rating with non-inductive	Electric contacts type pressure gauge model P520 series			
(ohmic) load	dry gauges	liquid filled gauges		
Maximum voltage	250V	250V		
Current ratings:				
Make ratings	1,0 A	1.0 A		
Break ratings	1,0 A	1.0 A		
Continuos load	0,6 A	0.6 A		
Maximum load	30W 50VA	20W 20VA		
Material of contact points	Silver-Nickel Alloy (80% Ag / 20%Ni / 10µm) gold-plated			
Ambient operating temperature	-20°C+70°C			
Max. no. of contacts	2			
Voltage test	Circuit / protective earth conductor - 2000 vac 1 minute			
	Circuit /circuit - 2000 vac 1 minute			

Recommended contact ratings with ohmic and inductive load

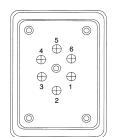
Voltage (DIN IEC 38)	Electric contacts type pressure gauge model P520 series					
DC / AC	dry gauges			liquid filled gauges		
	ohmic load		inductive Ioad	ohmic load		inductive load
	DC	AC		DC	AC	
			cosφ >0.7			cos¢ >0.7
V	mA	mA	mA	mA	mA	mA
220 / 230	100	120	65	65	90	40
110 / 110	200	240	130	130	180	85
48 / 48	300	450	200	190	330	130
24 /24	400	600	250	250	450	150

In order to ensure a high switching reliability of the contacts the switching voltage should not be below 24V, also taking environmental influences in the long term into account.

Contact function table

CODE	Wiring Scheme		Contact Function		Wiebrock		
		,	1st Contact	2nd Contact	Code No.	Remark	
Single Co	Single Contact						
1	Contact make when pointer reaches set point (normally open - NO)				S/M-1	Normally use high alarm system	
3	Contact make when pointer reaches set point (normally close - NC)				S/M-2	Normally use low alarm system	
Double C	Double Contact - Common Circuit						
4	1st and 2nd Contact make when pointer reaches set point				S/M-11	Normally use high&hihigh alarm system	
6	1st Contact make 2nd Contact break when pointer reaches set point				S/M-12	Normally use failsafe high & low alarm system	
2	1st Contact break 2nd Contact make when pointer reaches set point				S/M-21	Normally use high & low alarm system	
5	1st and 2nd Contact break when pointer reaches set point				S/M-22	Normally use low & lolow alarm system	

Terminal block arrangement



- 1 HIGH or LOW
- 2 COMMON
- ③ H/HIGH or L/LOW
- ④ GROUND
- ⑤ NOT USED
- ⑥ NOT USED