# **USER MANUAL**

# **PRODUCT NAME : TEMPERATURE SENSOR**

MODEL : R100, R200, R300, R400, R600, R700, R900 SERIES



# Instructions for proper and safe operation

For the right use and safety of this product, please read through this manual prior to use. Handling error may cause device trip, injury, or disaster.

# WARNING

- 1. For the safety, fixing work shall be done by the authorized with instrument or electrical
- 2. Use the device within the rated in/out value as written in the specification. Otherwise, the device may fall in trouble.
- 3. Fix this product to the place under the environment written in the specification. Otherwise, it may fall in trouble.
- 4. As for wiring, follow the internal wiring rules and the electric facility technology standard.
- 5. Be sure to shut off the power before wiring. Otherwise, the device may fall in trouble.
- 6. Both ends of a cable shall be the solderless terminal coated with an insulator.
- 7. Do not disassemble this product at all costs. Otherwise, it may fall in trouble.
- 8. Use a proper protection tube to fix this product to a tube.
- 9. Select the protection tube according to the process condition. Please remember the owner is liable for wrong protection tube selection.
- 10. A head o-ring subject to aged deterioration or change may lose its sealing performance, so it must be exchanged regularly, preferably every 5 years.

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#### 1. Generals

Our thermocouple, thermoresistor, and protection tube are precisely customized at your request. Please test and store these products at a suitable place and meet the requirements of all kinds of documents, test reports, and instruction manual to keep them in optimum condition during use.

#### 2. Application

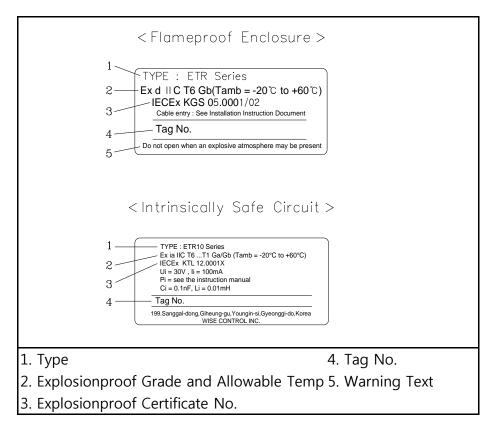
The temperature sensor is used for measuring the temperature for various processes and the reading values will be utilized for indication, recording, or control of control panels or progress control systems. The temperature sensor can be directly inserted into a tube for use without any protection tube and you may select a protection tube according to the progress.

#### 3. Warranty

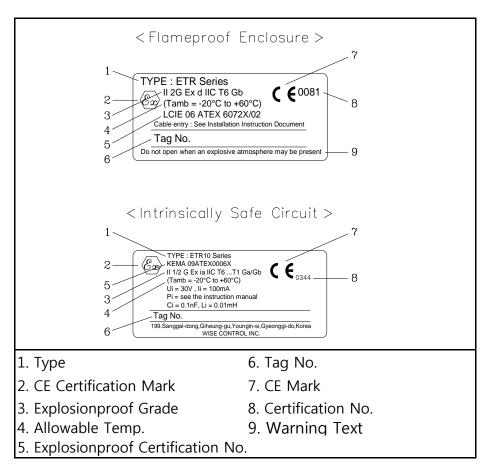
We are not liable for any damage or failure of this product which was caused by your own modification, change, or repair against this manual and the warranty will be no longer valid.

#### 4. Nameplate

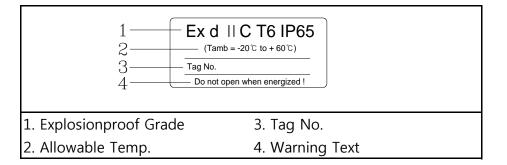
4. 1 IEC Explosionproof Grade



#### 4. 2 ATEX Explosionproof Grade



# 4. 3 KGS Explosionproof Grade



# 5. User's Responsibility

A user should select the temperature sensor or thermowell by considering the possible various safety conditions when mounting for the corrosive, abrasive fluids or fluids with the flow rate and pressure. WISE may support the user's selection but is not responsible for such selection.

# 6. Product Refund and Packing

- 6. 1 When you are returning our products for recalibration or repair, be sure to use the original or its equivalent packing method along with the relevant documents.
- 6. 2 Make sure the product is not exposed to moisture, dust, or other contaminants during transportation.
- 6. 3 Make sure the product is not exposed to vibration or shock during transportation.
- 6. 4 Product damage during transportation shall be recorded by writing and all the losses from installation delay may be charged upon the transportation company for compensation.

# 7. Maintenance

7.1 Maintenance

In general, temperature sensors are maintenance free.

If you need to perform maintanance activities, maintanance may only be performed by skilled personnel, and WISE CONTROL can assist in maintenance.

7. 2 Repair

Repairs must only carried out by WISE CONTROL or parts manufacturer

7. 3 Calibration

We recommend that you regularly recalibrate temperature sensor.

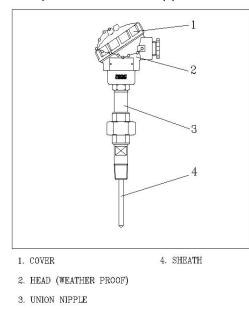
WISE CONTROL can be carried out calibration.

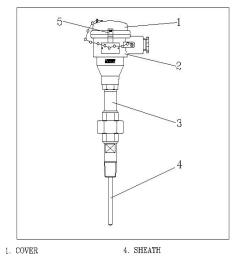
Fault	Causes	Correction
No signal, erroneous measured values	Too high temperature or over	Replacement of the sensor with suitable
	temperature	type
	Caused by chemical attack	Use of a thermowell
Fluctuating temperature signal	Reference junction temperature or	Remain constantly temperature or supply
	voltage not constant	voltage
Response time too long	Incorrect installation location	Reselect installation location or depth
		inside medium in line
	Unsuitable thermowell size	Reselect thermowell dimension possible
		for the process line.
Corrosion	Wrong selected material of insertion parts or thermowell	Change to suitable material in the process

# 8. Fault

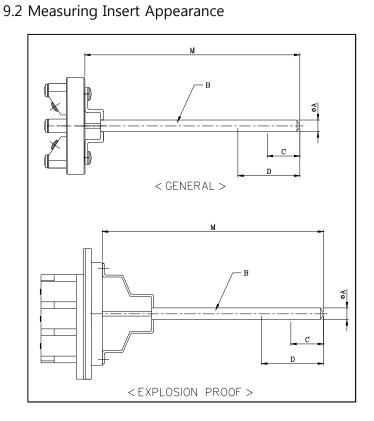
# 9. Appearance and Function

#### 9.1 Temperature Sensor Appearance





- 2. HEAD (EXPLOSION PROOF) 5. 커버고정장치 (LOCKING DEVICE)
- 3. UNION NIPPLE



- A : Measuring Insert O.D.
- B : Inorganic Insulating Sheath ( MgO Filled )
- C : Temp. Sensor Length
- D : Unbendable Length (100mm)
- M : Measuring Insert Length

## 9.3 Function

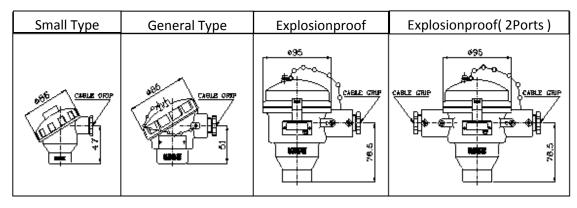
The process temperature shall be measured by the temperature sensor, R1 or R2. Please choose one according to the temperature condition, High, Middle, or Low.

The temperature measuring element is a temperature sensor under EN60584 (thermocouple) or EN60751 (thermoresistor) Standard.

The temperature sensor may be manufactured either with or without the transmitter.

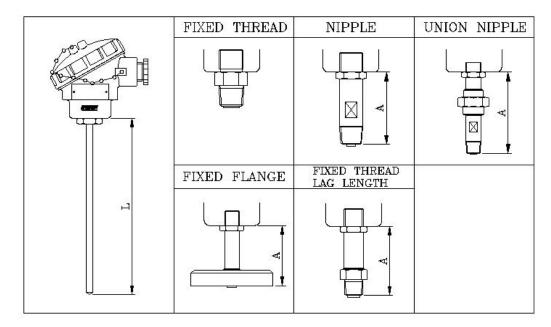
# **10. Temperature Sensor Series**

10.1 Head (Terminal Box)

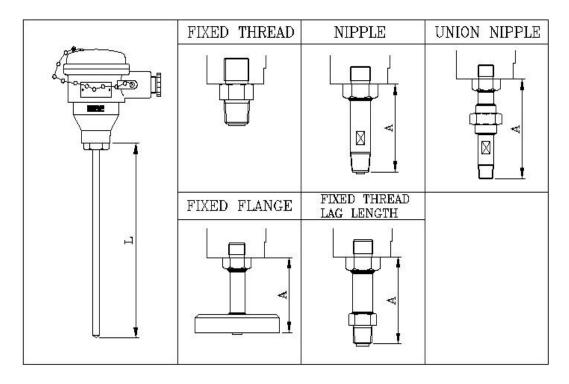


#### 10.2 Connection Part Type

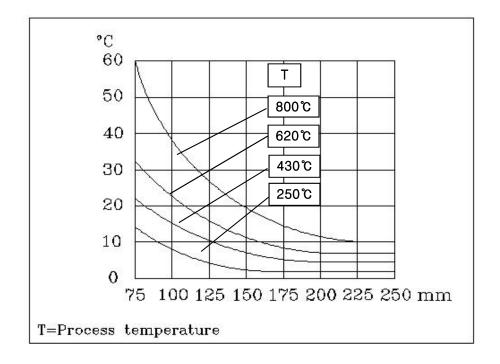
#### 10.2.1 General Head



10.2.2 Explosionproof Head



10.2.3 Relation between Connection Length (mm) and Head Temp.



#### **11. Protection Tube**

#### 11.1 Generals

The protection tube is designed to protect the temperature sensor from tube velocity, pressure, or corrosion and prevent tube fluid from being spilled to the outside during sensor exchange. The protection tube shall be selected by the user (customer) according to the process. Of course, we can give you advice to help your selection but we are not liable for it.

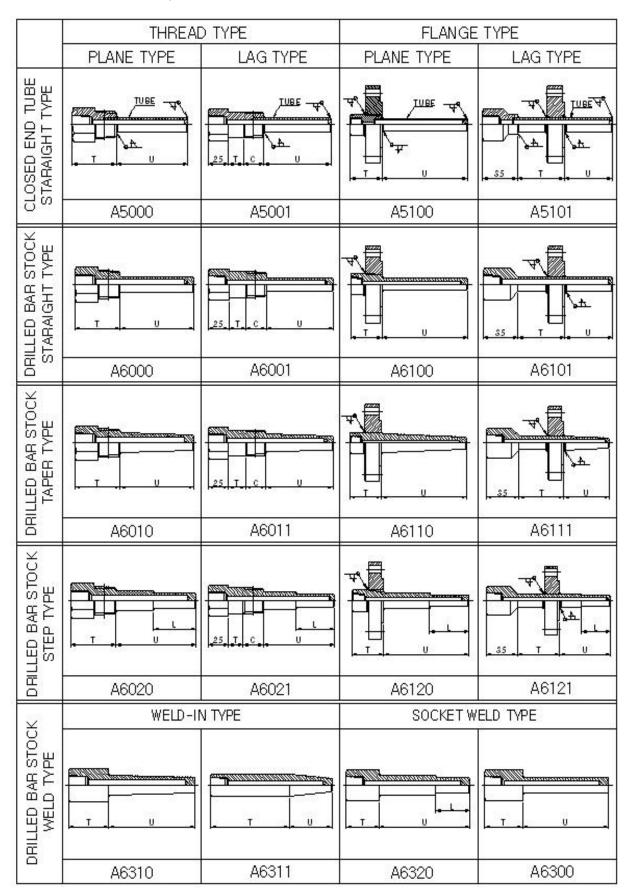
#### 11.2 Protection Tube Type

- 11.2.1 By Connection Methods
- 1) Thread type
- 2) Flange type
- 3) Welding type

#### 11.2.2 By Materials

- 1) End Close Type Where there is neither fluid flow nor pressure
- 2) Drilled Bar Type
- 11.2.3 By Protection Tube Appearances
- 1) Straight Type
- 2) Taper Type
- 3) Step Type

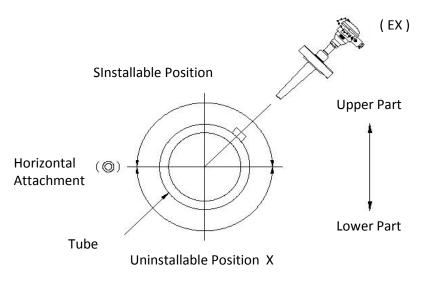
## 11.3 Protection Tube Layout



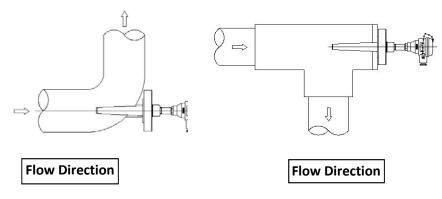
# 12. Temperature Sensor (Protection Tube) Installation Position

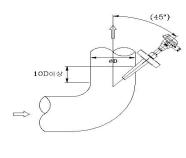
#### 12.1 Attachment

1. The tube temperature sensor shall be installed as follows for anti-sweating.

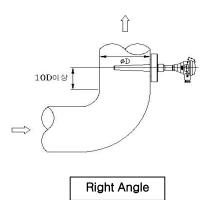


- 2. The subject fluid shall be stored at a place available for temperature detection.
- 3. The whole temperature sensing part shall be submerged in the subject fluid.
- 4. Avoid tube vibration line for installation.
- 5. Minimize the effect of the natural frequency and make the inserting length as short as possible (50~60mm).
- 6. In case of screw type connector, use a sealant for connection.
- 7. To install the sensor at a place having fluid flow, make the temperature sensing part against the flow. If infeasible, taper it or make a right angle for installation in worst cases.
- 12.2 Attachment Condition
- a) To Bent Tube





Taper



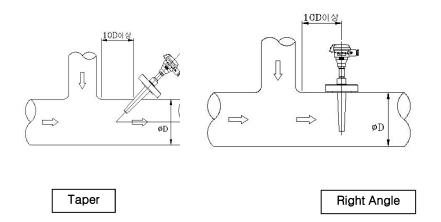
b) To Straight Tube



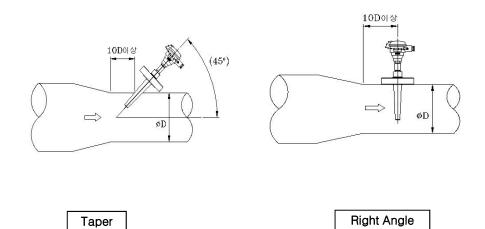
Taper

Right Angle

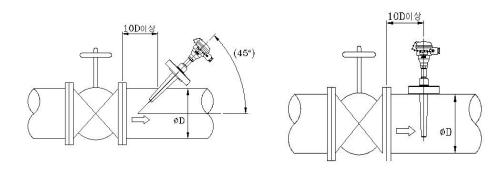
c) To T Confluent Tube



# d) To Decreasing Tube



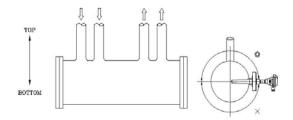
# e) To Other Device



Taper

Right Angle

# f) To Header



\* Use inserting length less than 300mm.

Velocity	Length for Right Angle or Taper	Length for Flow Direction
< 4 <sup>m</sup> /s	150 ~ 200mm	150 ~ 300mm
< 2.5 <sup>m</sup> /s	150 ~ 300mm	150 ~ 400mm
< 0.3 <sup>m</sup> /s	150 ~ 2000mm	

Inserting Length vs. Velocity and Attachment Condition

#### 13. Connection

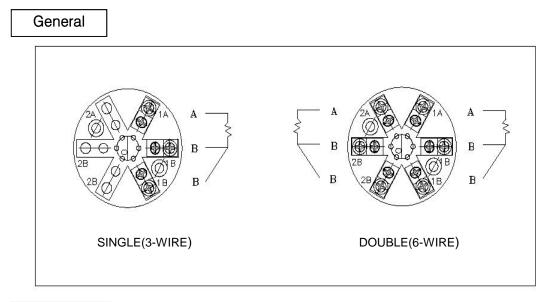
- 13.1 Extension Wire and Cable
- 1) The extension wire shall have the same specification with the thermocouple sensor.
- 2) Choose the extension wire thickness in consideration of voltage drop.
- 3) The extension wire shall be strong enough to damage or cutting from the surrounding environment.
- 4) The thermoresistor cable shall be suitable for two-wire, three-wire, or four-wire and one end of the

shielding wire shall be grounded.

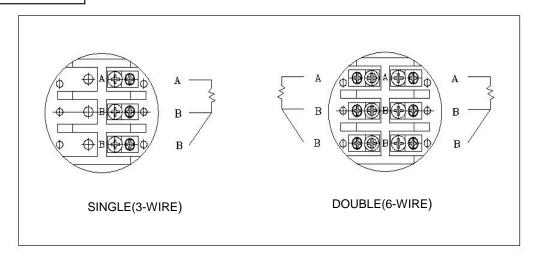
- 13.2 Connection
- 1) Be sure to shut off the power prior to explosion proof grade product connection.
- 2) Be sure to check the polarity of the thermocouple prior to connection and discriminate terminal A/B/B (for three-wire) for thermoresistor.
- 3) If necessary, connect a ground wire to the head.
- 4) Use a solderless terminal to attach the extension wire or cable end to the terminal block and fasten it firmly with screws.
- 5) In case of explosionproof grade, the cover shall not open during operation and you must fasten the cover locking device without fail.

# **13.3 Temperature Sensor Terminal Connection**

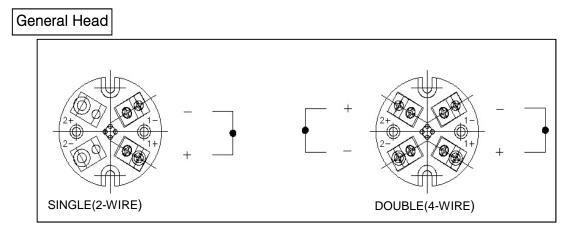
13.3.1 thermoresistor

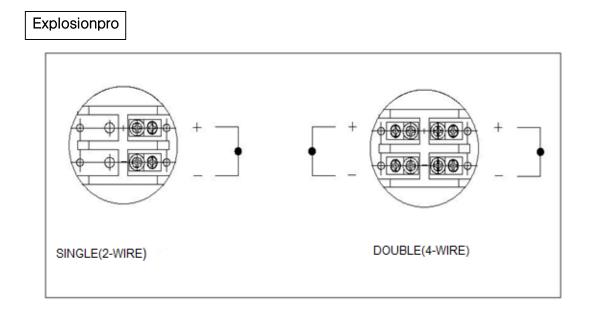


Explosionpro



# 13.3.2 Thermocouple





# 13.3.3 Terminal Box and Fastening Screw Size

	General	Explosionproof
O.D.	50mm	67.5mm
Connection Screw Pitch	40mm	60.5mm
Screw Size	M4×0.7P	M3×0.5P